

■ GER

■ ENG



Massivsauna **BASIC MEDIUM**
195 x 156 x 204 cm

Log board sauna BASIC MEDIUM

Assembly instructions



Log board sauna BASIC MEDIUM

- Basic dimension: 194,5 x 156 x 204 cm
- Inside dimension: 185 x 146,5 x 198 cm
- Wall thickness: 40 mm



Dear customer,

Before starting to assemble the cabin, please check with the help of the parts list, if all elements have actually been supplied. If, in the unlikely event, any elements are missing inform your dealer up to 14 days after receipt of the cabin.

Please keep the delivery note, the bill and the assembly instructions carefully in case of later queries.

You need the following tools:

- 1 hammer and a wood block or a rubber mallet
- 1 cordless screwdriver with bits for phillips or torx
- 1 tape measure
- 1 drill bit Ø10mm; 1 drill bit Ø3mm
- 1 spirit level
- 1 pencil

We recommend an assistant for the assembling of the cabin. Furthermore we recommend to drill the holes before.

- ! The electrical connection may only be performed by a qualified electrician or similiary qualified person.

Minor variations in dimensions are possible.
Subject to technical modifications and misprints.

Parts list BASIC MASSIV MEDIUM

Front side with glass door

- 2 wall elements 82.6 x 4 x 55.6 cm (part I – lower straight)
- 2 wall elements – top 96.2 x 4 x 55.6 cm (part II - above)
- 1 log board with ventilation gap 185 x 4 x 14.6 cm
- 1 log board 185 x 4 x 13.6 cm
- 1 door frame 178.3 x 73.5 x 4 cm incl. glass door
- 1 set door handle
- 2 plastic rings

Right side

- 1 wall element 154.5 x 4 x 96.2 cm (part I – above)
- 1 wall element 154.5 x 4 x 82,60 cm (part II - lower straight)

Back side

- 1 wall element 185 x 4 x 96.2 cm (part I - above)
- 1 wall element 185 x 4 x 82,60 cm (part II - lower straight)

Left side

- 1 wall element 154.5 x 4 x 96.2 cm (part I - above)
- 1 wall element 154.5 x 4 x 82,60 cm (part II - lower straight)

Roof

- 2 roof elements 145.5 x 92 cm
- 2 roof supporting battens 180 x 4 x 4 cm
- 2 roof supporting battens 150 x 4 x 4 cm
- 1 roof facing batten inside 145,5 x 8 x 1.5 cm

- 2 benches 184 x 50 cm
- 2 bench supporting battens 50 x 4 x 4 cm
- 2 bench supporting battens 100 x 4 x 4 cm
- 1 head rest
- 1 heater protective grille 2-part 46.5 x 56.5 cm
- 3 supporting battens for heater protective grille (2 pcs. 3 x 3 x 39 cm; 1 pc. 3 x 3 x 73 cm)
- 1 lamp protection
- 1 lamp without light bulb
- 1 ventilation slide
- 4 facing battens 204 x 8 x 1.5 cm
- 4 facing battens 68 x 8 x 1.5 cm – door frame horizontally
- 4 facing battens 188.9 x 8 x 1.5 cm – door frame vertically
- 1 cable covering batten 150 x 4 x 3 cm
- 1 silicone cable - 3 m long; 5 x 1,5 mm²
- 1 assembly material set
- 1 assembly instructions

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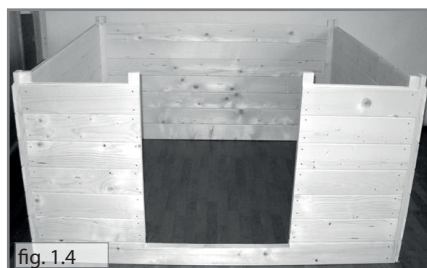


1. First place the right side and the back wall (part I lower straight) next to each other, so that the screws can be seen on the outside, as shown in fig.1.1. Screw the side to the back wall. (screws 5x80)

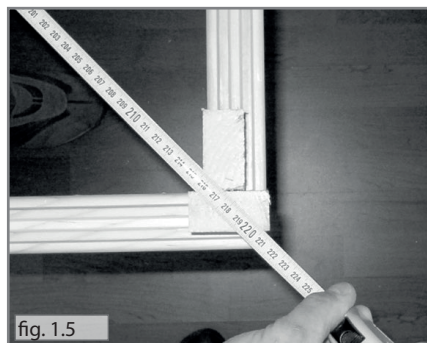
Use the same procedure for the left side. The back wall is fixed between both outer sides.



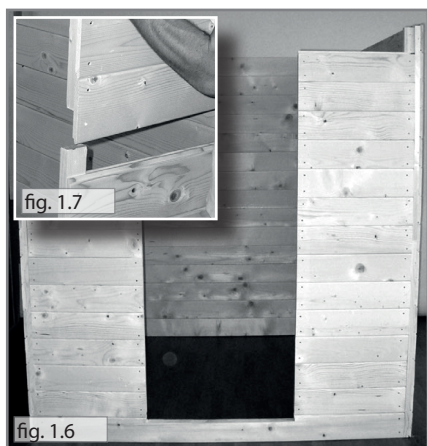
2. Now take the front log board with the opening for the door and put the narrow right wall element onto it. (The element has got a projecting batten on the right side at the bottom. fig.1.2) Now screw the lower log board from the front to the batten (screws 3x40 - fig.1.3) and on the side to the outside.



Use the same procedure for the left wall element. Now the sauna cabin should look as in fig.1.4.



3. Check if the sauna cabin is at right angles by measuring diagonally the length of both sides. (fig.1.5) The measurements of both sides should be the same. (+/- 2mm;) Then check the sides with the spirit level if they are horizontal by putting the spirit level on the upper edge of the side.

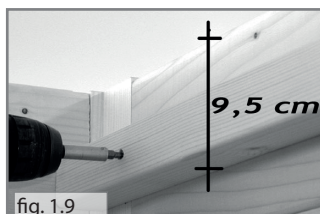


4. Put the back and the left side (part II) on the lower sides and screw them together from the side. (screws 5x80) Take care that no screws can be seen on the inside. Use the same procedure for the right and the front side.(fig.1.7)

Now your sauna should look as shown here. (fig.1.6)



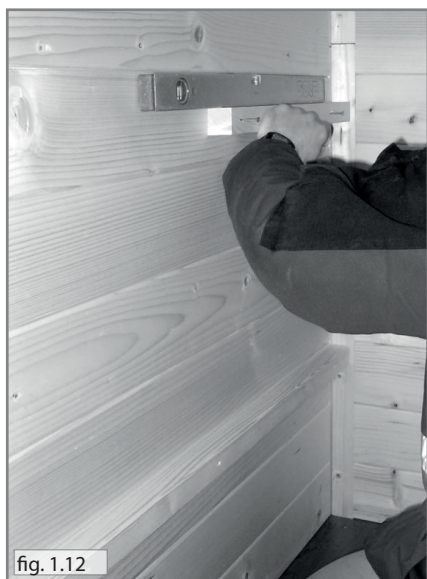
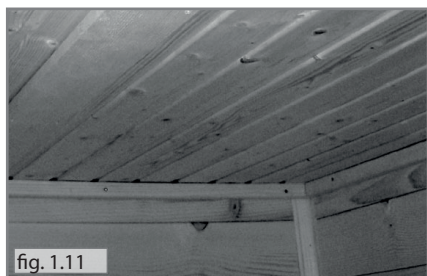
5. Now put the upper log board onto the front wall and screw it to the sides. (fig.1.8)



6. Then fix the roof supporting battens to the sides at a distance of 9.5 cm from the upper edge of the side to the lower batten edge. (screws 4x70 - fig.1.9) The rounded batten edges should be visible below.

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7. After all four battens have been assembled, you can put both roof elements onto the battens. (fig.1.10 + fig. 1.11) Then screw the roof elements from above. (screws 5x80)

8. Now fix the bench supporting battens. Fix the lower bench supporting battens with a length of 4x4x100 cm at a distance of 41 cm from the floor to the upper edge of the batten on both the left and right sides of the glass door. (screws 4x70)

Turn the battens so that the rounded edges are visible above.

Fix the upper shorter battens with a dimension of 4x4x50 cm at a distance of 86 cm from the floor to the upper edge of the batten. Turn those battens so that the rounded edges are visible below. (fig.1.12) Then put both benches onto the battens.



9. For the cabin light drill a hole of approx. 10 mm through the back wall in the upper left or right corner. After the lamp is assembled, the covering grill is fixed with four screws across the corner. (screws 3x40 - fig.1.13)

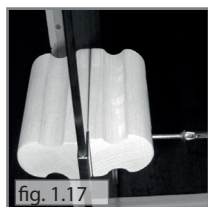
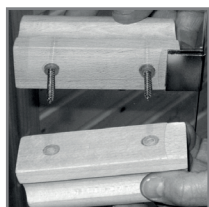
The lamp may only be connected by an authorized electrical company.



10. Now put the glass door with the frame into the opening. You can change the opening direction of the door from left to right by turning the glass door part by 180°. The frame must be exactly in line with the side and must not project. (screws 4x70 - fig.1.14)



11. Screw the frame with the side walls. (screws 4x70 - fig.1.15) On the side of the hinge plate, you can screw the frame through the middle hole of the glass door hinge plate to the wall. (fig.1.16)



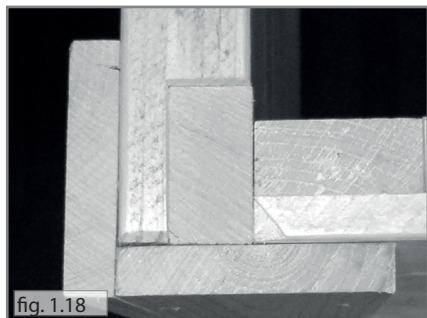
12. In order to assemble the handles slide the covering sheet on the glass door at the height of the drilled handle holes. Insert the plastic rings into the drilled holes of the glass door.

Take care that the recess of the handle is situated on the side of the covering sheet. Now insert both screws through the drilled part of the handle and screw the counterpart carefully.(fig.1.17)



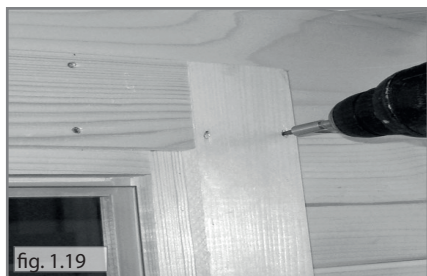
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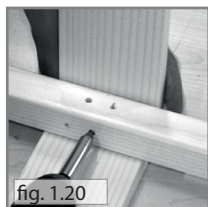


13. After the door is assembled, fix the covering battens. Start with the front covering batten on the left side next to the door, then fix the second covering batten across the corner. (screws 3x40 - fig.1.18)

Use the same procedure for the right corner. If needed, a covering batten is also fixed on one visible side on the back.



14. Now fix the inner and outer covering battens to the door frame and the door side. (screws 3x40) The distance to the door frame is approx. 12 mm on all sides. (fig.1.19)



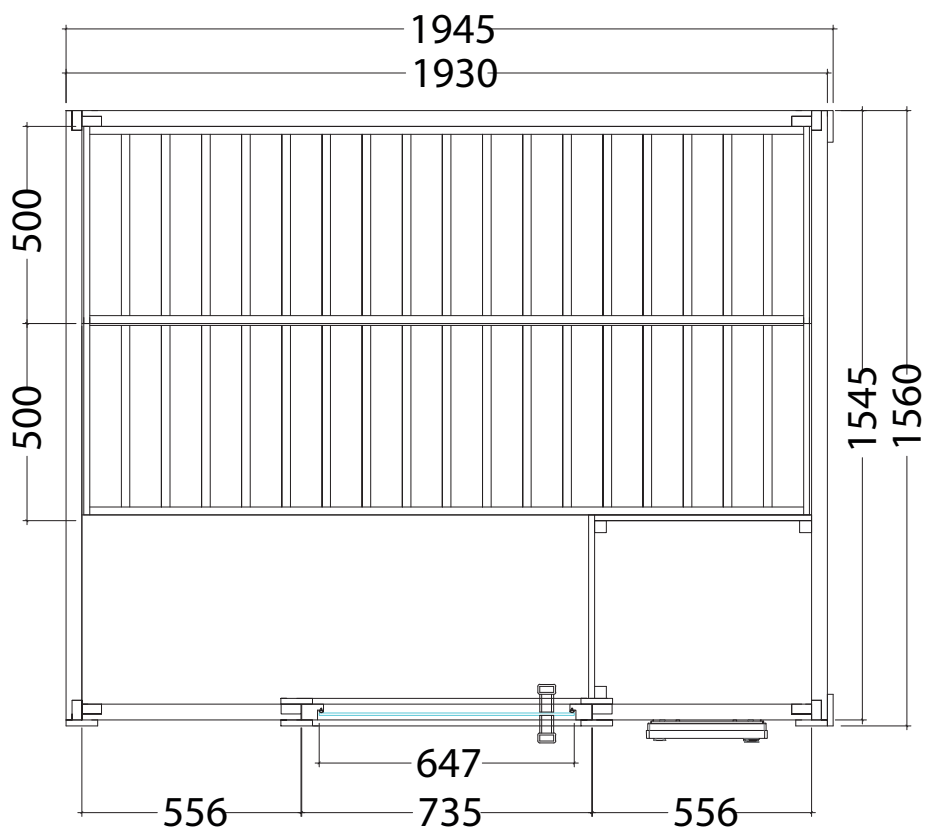
15. Now your sauna is nearly ready. Screw the single battens of the heater protective grille together as shown in fig. 1.20. (screws 3x40)



The dimensions for the installation of the sauna heater can be seen from the assembly instructions of the heater used.

The sauna heater and the controls may only be connected an authorized electrical company.

PLAN BASIC MEDIUM 194,5 x 156 x 204 cm





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